

### PRODUCT

#### INDY SPARK EROSION FLUID Di-electrical Oil

## DESCRIPTION

INDY Spark Erosion Fluid is a low viscosity semi-synthetic oil for use in electrical discharge machines. It is manufactured from highly refined Group III base stocks. Its dielectric properties provide controlled discharge characteristics while the low viscosity provides good fluidity through the spark gap, rapid particle removal and cooling properties. Its light colour aids visibility of the work piece.

# **APPLICATION**

INDY Spark Erosion Fluid is designed for use in finish-cut electrical discharge machining operations. It can also be used for the lubrication of high speed spindles, hydraulic and circulating systems and air line oilers where the appropriate viscosity is recommended.

# **TECHNICAL CHARACTERISTICS**

Appearance		Clear Water White Oil
Density at 20°C	kg.m⁻³	830
Viscosity at 40°C	cŠt	10
Flash Point	°C	140

### **PACK SIZES**

210 L

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Based on available information, this product is not expected to produce harmful effects to health when used for the intended application. MSDS are available on request or via the internet. Used oil is potentially hazardous to your health and the environment. Dispose of used oil correctly and according to legislation.