



## TECHNICAL DATA SHEET

### PRODUCT

**INDY SYNCUT MX**  
Neat Cutting Oil

### DESCRIPTION

INDY Syncut MX is a low viscosity neat mineral cutting oil containing a high level of fatty oils and chlorinated extreme pressure additives, originally developed for precision broaching operations on high alloy steels.

### APPLICATION

Suitable for broaching, precision gear cutting, all forms of tool work, high speed deep drilling, boring and threading and tapping on a wide range of materials. Particularly for use in internal and external broaching on heat resistant stainless steel, high nickel alloys, nimonics, inconel, titanium and high duty bronzes.

### TECHNICAL CHARACTERISTICS

Appearance		Amber
Density at 20°C	kg.m <sup>-3</sup>	910
Viscosity at 40°C	cSt	15 (typical)
Flash Point	°C	154 (typical)

### PACK SIZES

210 L / 25 L

Revision 2: 27November 2015

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Based on available information, this product is not expected to produce harmful effects to health when used for the intended application. MSDS are available on request or via the internet. Used oil is potentially hazardous to your health and the environment. Dispose of used oil correctly and according to legislation.

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