



## TECHNICAL DATA SHEET

### INDY ALLCUT UV BLE

#### Application

- ❖ A multipurpose lubricant blended from paraffinic base oils designed for use in metal cutting and machine tool lubrication.
- ❖ Suitable for use in machining where automatic single and multi-spindle types are applicable. May be used as a hydraulic fluid in these types of machines, and is suitable for machining both ferrous and non-ferrous metal types.
- ❖ Refer to the table below for metal compatibilities:

	Cast iron	Low carbon steel	High Carbon steel	Alloy steel	Stainless steel	Copper alloys	Aluminum
Drilling	v	o	Ø	Ø	Ø	v	o
Milling	v	o	Ø	Ø	Ø	v	o
Tapping	v	o	Ø	Ø	Ø	v	o
Turning	v	o	Ø	Ø	Ø	v	o

v = SUITABLE

o = MAY BE SUITABLE

Ø = NOT SUITABLE

#### Physical Characteristics:

Properties	
Appearance	Amber
Density @ 20°C	kg.m <sup>-3</sup>
Viscosity @ 40°C	(cSt)

#### Available Product Pack Sizes:

	Pack Size
OIL-01730	1000L
OIL-01731	210L
OIL-01732	20L

#### Features & benefits

- ❖ Advanced Additive Technology

Formulated with a blend of additives to exhibit excellent extreme pressure characteristics and low foaming tendencies.