

INDY

TECHNICAL DATA SHEET



INDY ALLCUT UV BLE

Application

- ❖ A multipurpose lubricant blended from paraffinic base oils designed for use in metal cutting and machine tool lubrication.
- ❖ Suitable for use in machining where automatic single and multi-spindle types are applicable. May be used as a hydraulic fluid in these types of machines, and is suitable for machining both ferrous and non-ferrous metal types.
- ❖ Refer to the table below for metal compatibilities:

	Cast iron	Low carbon steel	High Carbon steel	Alloy steel	Stainless steel	Copper alloys	Aluminum
Drilling	v	O	Ø	Ø	Ø	V	O
Milling	v	O	Ø	Ø	Ø	V	O
Tapping	v	O	Ø	Ø	Ø	V	O
Turning	v	O	Ø	Ø	Ø	v	O

v = SUITABLE O = MAY BE SUITABLE Ø = NOT SUITABLE

Physical Characteristics:

Properties		
Appearance		Amber
Density @20°C	kg.m ⁻³	860
Viscosity @ 40°C	(cSt)	22

Available Product Pack Sizes:

Pack Size	
OIL-01730	1000L
OIL-01731	210L
OIL-01732	20L

Features & benefits

❖ Advanced Additive Technology

Formulated with a blend of additives to exhibit excellent extreme pressure characteristics and low foaming tendencies.